

Student Name: _____

Date: _____

- ☐ Show your instructor the simulation of your part in Mastercam.
- ☐ Dry run your part 6in above the stock.
 - ☐ Set rapid to 5%
 - ☐ Turn on optional stop, MO1
 - ☐ Use single block to step through the beginning of each toolpath
 - ☐ Demonstrate use of "distance to go" position window.
- ☐ OP1: Run the part.
 - ☐ Set rapid to 5%
 - ☐ Turn on optional stop, MO1
 - ☐ Turn on single block
 - ☐ Use single block to step through the beginning of each toolpath/tool
 - ☐ Demonstrate use of "distance to go" position window.
- ☐ OP2: Flip part over, set G54.
 - ☐ Set rapid to 5%
 - ☐ Turn on optional stop, MO1
 - ☐ Turn on single block
 - ☐ Use single block to step through the beginning of each toolpath/tool
 - ☐ Demonstrate use of "distance to go" position window.

Instructor Signature: _____